



2008 Paper Rates

The following rates do not represent the full cost of a trial or test. Trial plans are unique and test protocols vary and their differences do affect the pricing. The following rates do not include shipping or material costs which also affect the price. To schedule a trial or to request a quotation, please contact Joel Kendrick at joel.kendrick@wmich.edu or +1 269 276-3533.

Pilot Plant and laboratory charges (in US dollars) include operators. Minimum charge for machinery use is an 8-hour day Monday through Friday, except holidays. Start-up and shutdown time is included in the 8-hour period. Full day services include lunch.

Paper Machine and/or pond size press treatment

Stock preparation (optional, day before)	\$475 / hr
Full day papermaking	\$5,000 / day
Overtime	\$900 / hr

Stock Preparation only

Full day	\$2,500 / day
Hourly rate	\$475 / hr
Overtime	\$475 / hr

Recycle Fiber Pilot Plant

Full day	\$4,700 / day
Overtime	\$890 / hr

Repulpability & Recyclability Certification Protocol¹

Part I – repulpability only, screening test only	\$700
Part I & II – complete certification protocol	\$6,750



Slitter / Rewinder

\$185 - \$275 / roll

Testing

Full day service fees include common process/product testing during service hours. For testing and laboratory services not associated with a pilot plant trial rates vary between \$90 and \$125 per hour depending upon the test and the number of operators required.

The University will send an invoice upon completion of work. Pay within 30 days to avoid 1.5% monthly finance charge.

All Materials and supplies ordered and/or purchased by the University will be charged at the delivered cost plus a service charge of 20%.

Cancellation Policy – To avoid monetary penalty, cancel pilot runs at least 21 days before the first booked run date. Canceling within 20 days before the first booked run date will incur the following cancellation fees: 20% of total booked value if cancelled 15–20 days before, 40% if cancelled 8–14 days before, and 80% if cancelled 0–7 days before.

¹Fibre Box Association certification test protocol for wax treatment replacement. This is a voluntary standard for repulping and recycling corrugated fiberboard treated to improve its performance in the presence of water and water vapor. The corrugated industry developed this recyclability standard that allows these wax alternatives to be tested, proven and certified recyclable if they pass the required protocol.